

## **BAB 5**

### **KESIMPULAN & SARAN**

#### **5.1 Kesimpulan**

Berdasarkan hasil pembahasan penelitian yang telah dilakukan dapat disimpulkan :

- a. Penurunan konsentrasi NaOH dan peningkatan suhu pemanasan dapat meningkatkan produksi selulosa mikrokristalin dari eceng gondok.
- b. Konsentrasi NaOH dan suhu pemanasan yang optimum yaitu 15,06% dan 81,21 °C. Dapat ditinjau bahwa hasil prediksi yang dihasilkan untuk indeks kristalin 55,45% dan rendemen sebesar 9,20%.

#### **5.2 Saran**

Berdasarkan hasil pembahasan penelitian yang dilakukan dapat disarankan :

- a. Dilakukan verifikasi pada kondisi optimum yang dihasilkan dari *Design Expert*.
- b. Dilakukan karakterisasi lebih lanjut secara fisikokimiawi meliputi kompaktibilitas, kompresibilitas, dan derajat polimerisasi dari serbuk selulosa eceng gondok.
- c. Dilakukan ekstraksi  $\alpha$ -selulosa menggunakan enzim *Lignin - modifying enzymes* (LMEs) untuk mengkatalisasi pemecahan lignin.

## DAFTAR PUSTAKA

- Abdel-fattah, A.F. and Abdel-naby, M. A. 2012, Pretreatment and enzymic saccharification of water hyacinth cellulose, *Carbohydrate Polymers*, **87(3)**: 2109–2113.
- Ansell, M.P. and Mwaikambo, L.Y., 2006, Mechanical properties of alkali treated plant fibres and their potential as reinforcement materials. Part I. Hemp fibres, *Journal of Materials Science*, **8**: 2483–2496.
- Artati, E.K., Effendi, A. and Haryanto, T. 2009, Pengaruh konsentrasi larutan pemasak pada proses delignifikasi eceng gondok dengan proses organosolv, *Ekulibrium*, **8(1)**: 25–28.
- Ariputri, D.R. 2014, 'Identifikasi Isolat Bakteri Penghasil Enzim Selulase dari Limbah Ampas Tebu Berdasarkan Analisis Homologi Gen Penyandi 16S rRNA', *Skripsi*, Sarjana Farmasi, Universitas Katolik Widya Mandala, Surabaya.
- Başkan, K.S., Tütem, E., Akyüz, E., Özen, S., Apak, R. 2016, Spectrophotometric total reducing sugars assay based on cupric reduction, *Talanta*, **147**: 162–168.
- Battista, O. A. and Smith, P. A. 1962, Microcrystalline cellulose, *Industrial and Engineering Chemistry*, **54(9)**:20–29.
- Bayer E.A. , Lamed R. and Himmel M.E. 2007, The potential of cellulases and cellulosomes for cellulosic waste management, *Biotechnol*, **18** : 237 – 245 .
- Bintang, M., Astikawati, R. dan Muhasan. (eds). 2010, *Biokimia: Teknik Penelitian*, Erlangga, Jakarta.
- Bolenz, S., Omran, H. dan Gierschner, K. 1990, Treatments of water hyacinth tissue to obtain useful products, *Biological Wastes*, **33**: 263–274.
- Bolton, S., 1990, *Pharmaceutical Statistic: Practical and Clinical Application*. Informa Health Care, New York, London.
- Bradford, M.M. 1976, A rapid and sensitive method for the quantitation of microgram quantities of protein utilizing the principle of protein-dye binding, *Analytical Biochemistry*, **72**: 248-254.
- Brindley, G.W., Brown, G., (eds). 1980, *Crystal Structures of Clay Minerals and Their Identification*. Mineralogical Society, London.

- Carlin, B. 2008, 'Direct Compression and The Role of Filler-Binders'. Dalam : Augsburger, L.L., Hoag, S.W. (eds.). *Pharmaceutical Dosage Forms: Tablets*, Informa, 173–216.
- Chauhan Y.P., Sapkal R.S., Sapkal V.S., Zamre G.S. 2009, Microcrystalline cellulose from cotton rags, *International Journal of Chemical Science*, **2**: 681-688
- Christina, A.L. 2017. 'Karakterisasi Selulosa Mikrokristal Dari Eceng Gondok (*Eichornia crassipes*) Hasil Hidrolisis Enzim Selulase Dari *Bacillus subtilis* Strain SF 01', *Skripsi*, Sarjana Farmasi, Universitas Katolik Widya Mandala, Surabaya.
- Darbeau, R.W. 2006, Nuclear Magnetic Resonance ( NMR ) Spectroscopy : A Review and a Look at Its Use as a Probative Tool in Deamination Chemistry, *Applied Spectroscopy Reviews*, **41**: 401–425.
- Dinand, E., Vignon, M., Chanzy, H. and Heux, L., 2002, Mercerization of primary wall cellulose and its implication for the conversion of cellulose I → cellulose II, *Cellulose*, **9**: 7–18.
- Eichhorn, S. J., Dufresne, A., Aranguren, M., Marcovich, N.E., Capadona, J.R., Rowan, S.J., Weder, C., Thielemans, W., Roman, M., Renneckar, S., Gindl, W., Veigel, S., Keckes, J., Yano, H., Abe, K., Nogi, M., Nakagito, A.N., Mangalam, A., Simonsen, J., Benight, A.S., Bismarck, A., Berglund, L.A., Peijs, T. 2010, Review: current international research into cellulose nanofibres and nanocomposites, *Journal of Materials Science*, **45(1)**: 1–33.
- El-Sakhawy, M., Hasan, M. 2007, Physical and mechanical properties of microcrystalline cellulose prepared from local agricultural residues. *Carbohydrate Polymers*, **67**: 1-10.
- Enari, T. M. 1983, Microbial Cellulase, Di dalam W. M. Fogarty (ed.). *Microbial Enzymes and Biotechnology*, Applied Science Publisher, New York..
- Fahma, F. and Iwamoto, S. 2010, Isolation, preparation, and characterization of nanofibers from oil palm empty-fruit-bunch (OPEFB), *Cellulose*, **17**: 977–985.
- Foston, M.B., Hubbell, C.A. and Ragauskas, A.J. 2011, Cellulose Isolation Methodology for NMR Analysis of Cellulose Ultrastructure, *Materials*, **4**: 1985–2002.

- Frobisher, M., R. D. Hinsdill, K. T. Crabtree, and C. R. Goodheart. 1974, *Fundamental of Microbiology*, Saunders, Philadelphia
- Gaedcke, F. dan Feistel, B. 2005, *Ginger Extract Preparation*, U.S. Patent No. 10/496885.
- Gaonkar and Kulkarni, P.R. 1986, Microcrystalline cellulose from water hyacinth, *Acta Polymerica*, **37(3)**: 189-190.
- George, J., Ramana, K.V., Bawa, A.S., Siddaramaiah. 2011, Bacterial cellulose nanocrystals exhibiting high thermal stability and their polymer nanocomposites, *International Journal of Biological Macromolecules*, **48(1)**: 50–57.
- Gierer, J. 1986. Chemistry of delignification, *Wood Science and Technology*, **20**: 1–33.
- Gupta, P.K., Uniyal, V. and Naithani, S. 2013, Polymorphic transformation of cellulose I to cellulose II by alkali pretreatment and urea as an additive, *Carbohydrate Polymers*, **94(2)**: 843–849.
- Gusakov, A.V., Kondratyeva, E.G. and Sinitsyn, A.P. 2011, Comparison of Two Methods for Assaying Reducing Sugars in the Determination of Carbohydrase Activities, *International Journal of Analytical Chemistry*, **2011**: 1–4.
- Haafiz M.K.M., Eichhorn S.J., Hassan A. and Jawaaid M. 2013, Isolation and characterization of microcrystalline cellulose from oil palm biomass residue, *Carbohydrate Polymers*, **93**: 628-634.
- Habibi, Y., Lucia, L.A. and Rojas, O.J. 2010, Cellulose Nanocrystals: Chemistry, Self-Assembly, and Applications. *Chemical Reviews*, **110**: 3479-3500.
- Hadiesoewignyo, L., Fudholi, A. 2013, *Sediaan Solida*, Pustaka Pelajar, Yogyakarta.
- Hartanti, L., Susanto, F., Utami, C.P., Sukarti, E., Setiawan, H.K. dan Ervina, M. 2014, 'Screening and Isolation of Cellulolytic Bacteria from Bagasse and Characterization of The Cellulase Produce', *In : Proceeding of International Protein Society Seminar*, Jember.
- Henrissat, B., Vegetales, M. and Grenoble, F. 1991, A classification of glycosyl hydrolases based sequence similarities amino acid, *Biochemical Journal*, **280**: 309–316.

- Hindi, S. S. Z. 2017, Microcrystalline Cellulose: The Inexhaustible Treasure for Pharmaceutical Industry, *Nanoscience and Nanotechnology Research*, **4(1)**: 17–24.
- Holtzapple, M.T. 2003, Hemicelluloses, *In Encyclopedia of Food Sciences and Nutrition*, 3060-3071.
- Ibrahim, M.M., El-zawawy, W.K., Juttke, Y., Heinze, T., 2013, Cellulose and microcrystalline cellulose from rice straw and banana plant waste : preparation and characterization, *Cellulose*, **20**: 2403–2416.
- Ilindra, A. and Dhake, J. D. 2008, Microcrystalline cellulose from bagasse and rice straw, *Indian Journal of Chemical Technology*, **15**: 497–499.
- Indriyanti, W., Musfiroh I., Kusmawanti R., Sriwidodo, dan Hasanah A.N., 2016, Karakterisasi Carboxymethyl Cellulose Sodium (Na-CMC) dari Selulosa Eceng Gondok (*Eichhornia crassipes* (Mart.) Solms.) yang Tumbuh di Daerah Jatiningor dan Lembang, *Indonesian Journal of Pharmaceutical Science and Technology*, **3(3)**: 99-110.
- Johar, N., Ahmad, I., Dufresne, A. 2012, Extraction, preparation and characterization of cellulose fibres and nanocrystals from rice husk, *Industrial Crops and Products*, **37(1)**: 93–99
- Jung, H.C., Wells, W.W. 1997, Spontaneous Conversion of L-Dehydroascorbic Acid to L-Ascorbic Acid and L-Erythroascorbic Acid. *Biochemistry & Biophysics Article*, **355**: 9-14.
- Kementerian Kesehatan Republik Indonesia, 2014, *Farmakope Indonesia* ed. V, Jakarta: Departemen Kesehatan Republik Indonesia.
- Kharismi, R.R.A. and Suryadi, H. 2018, Preparation and Characterization of Microcrystalline Cellulose Produced from Betung Bamboo (*Dendrocalamus asper*) through Acid Hydrolysis, *Journal of Young Pharmacists*, **10(2)**: 79–83.
- Koolman, J. dan Rohm, K. 2001, *Atlas Berwarna dan Teks Biokimia*, Terjemahan Septelia, Penerbit Hipokrates , Jakarta.
- Linenberger, K. J. and Bretz, S. L., 2015. Biochemistry students ideas about how an enzyme interacts with a substrate, *Biochemistry and Molecular Biology Education*, **43(4)**: 213–222.
- Lu, Z., Guo, W. and Liu, C. 2018, Isolation, identification and characterization of novel *Bacillus subtilis*, *The Journal Veterinary Medical Science*, **80(3)**: 427–433.

- Marganingtyas, D.D. 2011, 'Potensi Bakteri Selulolitik Indigenous Mangrove Terhadap Komposisi Limbah Tambak Udang', *Skripsi*, Fakultas Perikanan, Universitas Brawijaya, Malang.
- Sholihati, Al.M., Baharuddin, M. and Santi. 2015, Produksi dan uji aktivitas Enzim Selulase dari bakteri *Bacillus subtilis*, *Jurnal Al Kimia*, 78–90.
- Margono, S. 2005. *Metodologi Penelitian Pendidikan*, PT. Rineka Cipta, Jakarta.
- Miller, G. L. 1959, Use of Dinitrosalicylic Acid Reagent for Determination of Reducing Sugar, *Analytical Chemistry*, **31(3)**: 426–428.
- Moenandir, J., 1990, *Fisiologi Herbisida*, Rajawali Pers, Jakarta.
- Mohamad Haafiz, M.K., Eichhorn, S. J., Hassan, A., Jawaid, M. 2013, Isolation and characterization of microcrystalline cellulose from oil palm biomass residue, *Carbohydrate Polymers*, **93(2)**: 628–634.
- Mohammed, S.S.D., Umar, M., Yakubu, A., Tanko, M. 2011, Chemical Modification of Microcrystalline Cellulose : Improvement of Barrier Surface Properties to enhance Surface Interactions with some synthetic polymers for Biodegradable Packaging Material Processing and Applications in Textile , Food and Pharmaceutical Industry, *Advances in Applied Science Research*, **2(6)**: 532–540.
- Nuringtyas, T.R. 2010, *Karbohidrat*, Gajah Mada University Press, Yogyakarta.
- Ohwoavworhwa, F.O., Adelakun, T.A., 2010, Non-wood fibre production of microcrystalline cellulose from Sorghum caudatum: Characterisation and tableting properties, *Indian Journal of Pharmaceutical Sciences*, **72**: 295-301.
- Park, S., Baker, J.O., Himmel, M.E., Parilla, P.A., Johnson, D.K. 2010, Cellulose crystallinity index: measurement techniques and their impact on interpreting cellulase performance, *Biotechnology for Biofuels*, **3**: 1–10.
- Paskawati, Y.A., Susyana, Antaresti, Retnoningtyas, E. S. 2010, Pemanfaatan Sabut Kelapa Sebagai Bahan Baku Pembuatan Kertas Komposit Alternatif, *Widya Teknik*, **9(1)**: 12–21.
- Patel, S. 2012, Threats, management and envisaged utilizations of aquatic weed *Eichhornia crassipes*: An overview, *Reviews in Environmental Science and Bio/Technology*, **11**: 249–259.

- Pavia, D.L., Lampman, G.M., Kriz, G.S., Vyvyan, J.R (eds). 2009, *Introduction to Spectroscopy*, Brooks/Cole Cengage Learning, Belmont, USA.
- Perrin, D.D. and Dempsey, B., 1974, *Buffers for pH and Metal Ion Control*, Chapman and Hall, London, UK.
- Poedjiadi, Anna. 1994, *Dasar-dasar Biokimia*, UI-Press, Jakarta.
- Potthast, A., Rosenau, T., dan Kosma, P. 2006, Analysis of Oxidized Functionaties In Cellulose. *Advanced Polymer Science*. **205**: 1-48.
- Putera, R.D.H. 2012, 'Ekstraksi Serat Selulosa Dari Tanaman Eceng Gondok (*Eichornia crassipes*) Dengan Variasi Pelarut', *Skripsi*, Sarjana Teknik, Universitas Indonesia, Depok.
- Ramachandra, M., Abhishek, A., Siddeshwar, P., Bharathi, V. 2015, Hardness and Wear Resistance of ZrO<sub>2</sub> Nano Particle Reinforced Al Nanocomposites Produced by Powder Metallurgy, *Procedia Materials Science*, **10**: 212–219.
- Rambabu, N., Panthapulakkal, S., Sain, M., Dalai, A. K., 2015, Production of nanocellulose fibers from pinecone biomass: Evaluation and optimization of chemical and mechanical treatment conditions on mechanical properties of nanocellulose films N., *Industrial Crops & Products*, **9**: 1–9.
- Ratnani, R.D. 2012, Kemampuan Kombinasi Eceng Gondok dan Lumpur Aktif Untuk Menurunkan Pencemaran Pada Limbah Cair Industri Tahu, *Momentum*, **8(1)**: 1–5.
- Riama, G., Veranika, A., & Prasetyowati. 2012, Pengaruh H<sub>2</sub>O<sub>2</sub>, Konsentrasi NaOH dan Waktu Terhadap Derajat Putih Pulp dari Mahkota Nanas, *Jurnal Teknik Kimia*, **18**: 1-10.
- Rongpipi, S., Ye, D., Gomez, E.D., Gomez, E.W., Bartley, L.E. 2019, Progress and Opportunities in the Characterization of Cellulose—An Important Regulator of Cell Wall Growth and Mechanics, *Frontiers in Plant Science*, **9**: 1–28.
- Rosa, M.D.F., Medeiros, E.S., Malmonge, J.A., Wood, D. 2010, Cellulose nanowhiskers from coconut husk fibers : Effect of preparation conditions on their thermal and morphological behavior, *Carbohydrate Polymers*, **81**: 83–92.
- Rowe, R.C., Sheskey, P.J. and Quinn, M.E. 2009, *Handbook of Pharmaceutical Excipients*, 6th ed, The Pharmaceutical Press, London.

- Segal, L., Creely, L., Martin, A.E., Conrad, C.M. 1959, An empirical method for estimating the degree of crystallinity of native cellulose using X-ray diffractometer, *Textile Research Journal*, **29**: 786–794.
- Silverstein, R., Basler, G.C., Morrill, T.C. 1991, *Spectrometric Identification of Organic Compounds* (Vol. Ed 5), John Wiley, Toronto.
- Surest, A.H. and Satriawan, D. 2010, Pembuatan Pulp dari Batang Rosella Dengan Proses Soda, *Jurnal Teknik Kimia*, **17(3)**: 1–7.
- Sugiyono. 2011, *Metode Penelitian Kuantitatif Kualitatif dan R&D*. Alfabeta, Bandung.
- Suryanto, H. 2017, Analisis struktur serat selulosa dari bakteri, *Prosiding Seminar Nasional Teknologi Terapan*, **(3)**: 17–22.
- Suryadi, H., Sutriyo., Sari, H.R., Rosikhoh, D. 2017, Preparation of Microcrystalline Cellulose from Water Hyacinth Powder by Enzymatic Hydrolysis Using Cellulase of Local Isolate, *Journal of Young Pharmacists*, **9(1)**: S19–S23.
- Susanto, F, 2012, ‘Skrining Dan Isolasi Bakteri Penghasil Enzim Selulase dari Limbah Tebu’, *Skripsi*, Sarjana Farmasi, Universitas Katolik Widya Mandala, Surabaya.
- Suzuki, T. and Nakagami, H. 1999, Effect of crystallinity of microcrystalline cellulose on the compactability and dissolution of tablets, *European Journal of Pharmaceutics and Biopharmaceutics*, **47**: 225–230.
- Tanwijaya, L. 2016, ‘Pengaruh Penambahan Ion Logam  $\text{Fe}^{2+}$ ,  $\text{Zn}^{2+}$ ,  $\text{Cu}^{2+}$  dan Ion  $\text{NH}_4^+$  Terhadap Aktivitas Ekstrak Kasar Enzim Selulase dari *Bacillus subtilis* Strain SF01’, *Skripsi*, Sarjana Farmasi, Universitas Katolik Widya Mandala, Surabaya.
- Theophanides, T. 2014, *Infrared Spectroscopy – Materials Science, Engineering and Technology*. Books on Demand, Athens.
- Thoorens, G., Krier, F., Leclercq, B., Carlin, B., Evrard, B. 2014, Microcrystalline cellulose, a direct compression binder in a quality by design environment, *International Journal of Pharmaceutics*. **473(1–2)**: 64–72.
- Tognarelli, J. M., Dawood, M., Shariff, M.I.F., Grover, V.P.B., Crossey, M.M.E., Cox, I.J., D. Simon., Robinson, T., Mcphail, M.J.W. 2015, Magnetic Resonance Spectroscopy: Principles and Techniques: Lessons for Clinicians, *Journal of Clinical and Experimental Hepatology*, **5(4)**: 320–328.



- Tristantini, D., Dewanti, D.P., Sandra, C. 2017, Isolation and Characterization of  $\alpha$ -Cellulose from Blank Bunches of Palm Oil and Dry Jackfruit Leaves with Alkaline Process NaOH Continued with Bleaching Process H<sub>2</sub>O<sub>2</sub>, AIP Conference Proceedings. *Proceedings of the 3rd International Symposium on Applied Chemistry 2017*, AIP Publishing, Jakarta, 020001-1–020001-6.
- Tuhuloula, A., Budiarti, L. and Fitriana, E.N. 2013, Karakterisasi Pektin Dengan Memanfaatkan Limbah Kulit Pisang Menggunakan Metode Ekstraksi, *Konversi*, **2(1)**: 21–27.
- Utami, C.P., 2015, 'Karakterisasi Ekstrak Kasar Enzim Selulase dari Isolat Bakteri Selulolitik (*Bacillus subtilis* strain SF01) Asal Limbah Ampas Tebu', *Skripsi*, Sarjana Farmasi, Universitas Katolik Widya Mandala, Surabaya.
- Van Steenis, C.G.G.J. 2008, *Flora. Cetakan ke – 12*, P.T. Pradnya Paramita. Jakarta Pusat.
- Voigt, R., 1994, *Buku Pelajaran Teknologi Farmasi*, diterjemahkan oleh Soewandhi, S. N. dan Widiyanto, M.B., Gadjah Mada University Press, Yogyakarta.
- Vora, R.S. and Shah, Y.D. 2015, Production of Micro Crystalline Cellulose from Corn Husk and Its Evaluation as pharmaceutical Excipient, *International Journal of Research and Scientific Innovation*, **2(9)**: 69-74.
- Westermarck, S., Juppo, A.M., Kervinen, L., Yliruusi, J. 1999, Microcrystalline cellulose and its microstructure in pharmaceutical processing, *European Journal of Pharmaceutics and Biopharmaceutics*, **48**: 199–206.
- Winarno, F.G., Fardiaz, S. 1990, *Biofermentasi dan Biosintesa Protein*, Edisi X, Angkasa, Bandung.
- Xie, G., Bruce, D.C., Challacombe, J.F., Chertkov, O., Detter, J.C. and Gilna, P. 2007, Genome sequence of the cellulolytic gliding bacterium *Cytophaga hutchinsonii*, *Applied and Environmental Microbiology*, **73(11)**: 3536–3546.
- Xiong, R., Zhang, X., Tian, D., Zhou, Z. and Lu, C. 2012, Comparing microcrystalline with spherical nanocrystalline cellulose from waste cotton fabrics, *Cellulose*, **19(4)**: 1189-1198.

- Yugatama, A., Maharani, L., Pratiwi, H., Ikaditya, L. 2015, Uji Karakteristik Mikrokristalin Selulosa dari Nata De Soya Sebagai Eksipien Tablet, *Farmasains*, **2(6)**: 269–274.
- Zuharmita, Dewi, S.N. and Mahyuddin. 2012, Pembuatan Selulosa Mikrokristalin dari Ampas Tebu (*Saccharum officinarum L.*), *Jurnal Sains dan Teknologi Farmasi*, **17(2)**: 158-163.
- Zheng, H., Zhou, J., Du, Y., Zhang, L. 2002, Cellulose/chitin films blended in NaOH/urea aqueous solution, *Journal of Polymer Science & Applications*, **86**: 1679–1683.